

SYSTEM AND METHOD FOR
RADIALLY POSITIONING A WORKPIECE
FOR ELECTROCHEMICAL MACHINING

ABSTRACT OF THE DISCLOSURE

A system and method are described for radially positioning a workpiece for electrochemical machining. In one embodiment, a pressurized air chamber is configured to contain pressurized air. In addition, an expandable diaphragm is configured to position the workpiece radially relative to an electrode assembly in response to the pressurized air being released into the pressurized air chamber.